University POLITEHNICA of Bucharest Mechanics of Materials Laboratory **COMPRESSION TESTING** Student ____ Faculty_____Year___Group ____ Date_ The testing machine Aim of test: - To present the methodology for compression testing - To plot the stress - strain curve in compression for steel The specimen - To calculate the ultimate strength in compression for grey cast iron. The specimen Height: $L_0 = 20 \text{ mm}$ Diameter: $d_{\theta} = 20 \text{ mm}$ Cross section area = ____ mm² Pressurized Measurement of shortening ΔL_i : using two 0.01mm/div. dial gauges Hydraulic compression testing machine with a maximum load of 600 kN Formulae Based on the values $(F_i, \Delta L_i)$ obtained experimentally, one calculates: The normal stress $\sigma_i = \frac{F_i}{S_0}$ The normal strain $\varepsilon_i = \frac{\Delta L_i}{L_0} \cdot 100$ [%] F_i is the force for which the extensometer b a registers the shortening $\Delta L_i = L_i - L_0$ Failure modes: a) steel, b) cast iron

Results for the steel specimen

Compression force F [N]	Left dial gauge shortening ΔL_s [mm]	Right dial gauge shortening ΔL_d [mm]	Average shortening $\Delta L = \frac{\Delta L_s + \Delta L_r}{2}$ [mm]	Normal stress σ [MPa]	Normal strain ε [%]
0	0	0	0	0	0
	_		·		

The stress strain curve must be plotted and attached to this paper

Results for the cast iron specimen
Failure force in compression: N
Ultimate strength in compression: MPa
<u>Observations</u>
1. The steel specimen deforms elasto-plastically taking the shape of a barrel.
2. On the stress – strain curve, a proportionality limit of MPa was noticed
3. The Young's modulus, obtained as the slope of the linear part of the stress – strain curve has a value ofMPa.
4. Cast iron exhibited a fragile failure, cracks at an angle of 45° with respect to the generatrix of the cylinder being noticed
5